

## CLAIMS

What is claimed is.

1

1. A process of forming an oscillator comprising:
  - 2 patterning a plurality of spaced-apart stacks on an oscillator member; and
  - 3 removing at least one of the spaced-apart stacks.

1

1. 2. The process according to claim 1, before removing, further comprising:
  - 2 determining a first resonant frequency of the oscillator.

1

1. 3. The process according to claim 1, before patterning further comprising:
  - 2 forming a protective layer over the oscillator member.

1

1. 4. The process according to claim 1, before patterning further comprising:
  - 2 forming a protective layer over the oscillator member; and
  - 3 patterning the protective layer.

1

1. 5. The process according to claim 1, before patterning, further comprising:
  - 2 forming a protective layer over the oscillator member;
  - 3 forming an ablative layer over the oscillator member; and
  - 4 patterning to form a plurality of spaced-apart stacks.

1

1. 6. The process according to claim 1, before patterning further comprising:

2 forming a protective layer over the oscillator member, wherein the protective  
3 layer is selected from a refractory metal, a refractory metal oxide, a refractory metal  
4 silicide, a refractory metal nitride, and combinations thereof.

1  
2 7. The process according to claim 1, before patterning further comprising:  
3 forming a protective layer over the oscillator member, wherein the protective  
layer is selected from a silicon-containing composition.

1  
2 8. The process according to claim 1, wherein removing further comprises:  
3 directing a radiant energy source to at least one of the spaced-apart stacks,  
4 wherein the radiant energy source is selected from a laser, an ion beam, and combinations  
thereof.

1  
2 9. The process according to claim 1, wherein removing is repeated until an empirical  
removal pattern is established, further comprising:  
3 determining a second resonant frequency of the oscillator; and  
4 forming the empirical removal pattern upon a second oscillator.

1  
2 10. The process according to claim 1, wherein removing further comprises:  
3 selecting at least one spaced-apart stack for removal based upon a first resonant  
frequency of the oscillator member and based upon a respective position of each at least  
4 one spaced-apart stack along the oscillator member, under conditions to approach a  
second resonant frequency.

11. The process according to claim 1, further comprising:

providing the oscillator member, wherein the oscillator member is a beam and  
wherein the oscillator member has a mass in the range from about  $0.1 \times 10^{-7}$  gram to  
about  $10 \times 10^{-7}$  gram.

12. The process according to claim 1, wherein patterning further comprises:

1 forming a plurality of spaced-apart stacks, wherein each of the spaced-apart stacks  
2 has a mass in a range from about 0.02 % the mass of the oscillator member to about 2 %  
3 the mass of the oscillator member.

13. The process according to claim 1, further comprising:

2 determining first resonant frequency of the oscillator member; and after  
3 removing, further comprising:

4 determining a second resonant frequency of the oscillator.

14. The process according to claim 1, wherein the oscillator member is oscillated

2 while removing.

15. The process according to claim 1, wherein patterning comprises forming a bulk

2 material on the oscillator member with deposition of a vapor.

1           13. A process of forming an oscillator comprising:

2                 providing an oscillator member;

3                 determining a first resonant frequency of the oscillator member;

4                 patterning at least one structure on the oscillator member; and

5                 determining a second resonant frequency of the oscillator member.

1

1           14. The process according to claim 13, before patterning further comprising:

2                 forming a protective layer over the oscillator member.

1

1           15. The process according to claim 13, wherein patterning, further comprising:

2                 directing radiant energy at the oscillator member.

1

1           16. The process according to claim 13, wherein patterning, further comprising:

2                 directing radiant energy at the oscillator member; and

3                 removing at least one structure from the oscillator member.

1

1           17. The process according to claim 13, wherein patterning, further comprising:

2                 directing radiant energy at the oscillator member; and

3                 precipitating a vapor on the oscillator member.

1

1           18. The process according to claim 13, wherein the radiant energy source is selected

2         from a focused ion beam and a laser.

1  
2        19. The process according to claim 13, wherein patterning further comprises:  
3            continuously monitoring the resonant frequency from the first frequency to the second  
frequency by vibrating the oscillator member.

1  
2        20. The process according to claim 13, wherein patterning is repeated to form an  
3            empirical spaced-apart stack pattern, further comprising:  
4            determining the second resonant frequency of the oscillator member; and  
5            forming the empirical spaced-apart stack pattern upon a second oscillator  
member.

21. A micro resonator comprising:

an oscillator member disposed upon an oscillator pedestal; and  
at least one structure disposed upon the oscillator member.

22. The micro resonator according to claim 21, wherein the at least one structure comprises:

a pattern of spaced-apart stacks disposed upon the oscillator member, wherein  
the oscillator member has a mass in a range from about  $0.1 \times 10^{-7}$  gram to about  $10 \times$   
 $10^{-7}$  gram.

1        23. The micro resonator according to claim 22, the spaced-apart stacks further

2        comprising:

3              a protective layer disposed upon the oscillator member, wherein the protective  
4              layer is selected from a refractory metal, a refractory metal oxide, a refractory metal  
5              silicide, a refractory metal nitride, and combinations thereof.

1        24. The micro resonator according to claim 22, the spaced-apart stacks further

2        comprising:

3              a protective pad selected from aluminum, an aluminum alloy, silver, a silver alloy,  
4              indium, an indium alloy.

1        25. The micro resonator according to claim 22, wherein the oscillator member is  
2        made of a material selected from polysilicon, a metal, a metal nitride, a metal oxide, a metal  
3        silicide, and combinations thereof.